

STEFFES CORPORATION

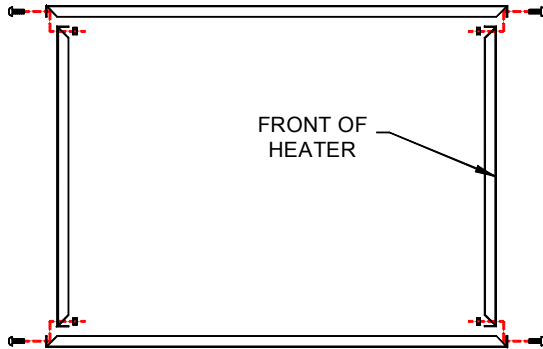
Comfort Plus Stand

For use with Models 4100 and 5100 Series Comfort Plus Heating Systems

Item #1301585

1. Using the bolts provided, attach the side panels as shown in Figure 1.

FIGURE 1



2. After assembling the four panels, attach the corner supports in the proper positions with the bolts provided. (See Figure 2)
3. Insert leveling legs into the openings on the bottom of the stand and adjust them as necessary to prevent rocking. If the stand is not level, the furnace may bend or twist during the brick loading process, making the element and brick core temperature sensor installation difficult.

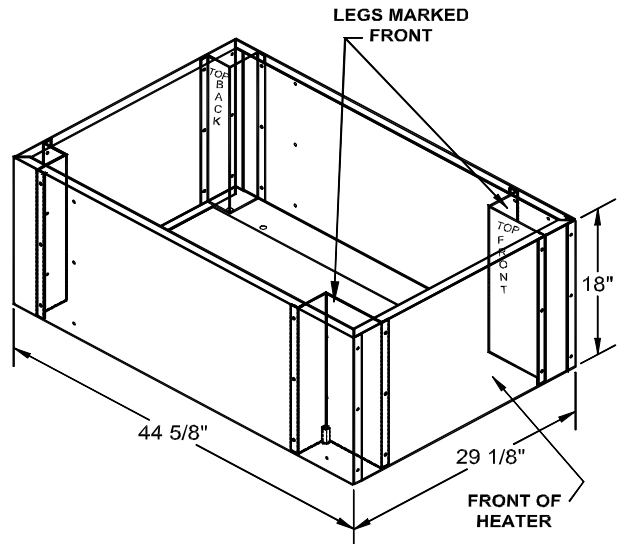


IMPORTANT

Corner supports MUST be installed.

- ♦ Front of the system **MUST** be supported by the corner supports marked "Front".
- ♦ Weight of the system can **NOT** be supported by outside shell of the stand.

FIGURE 2



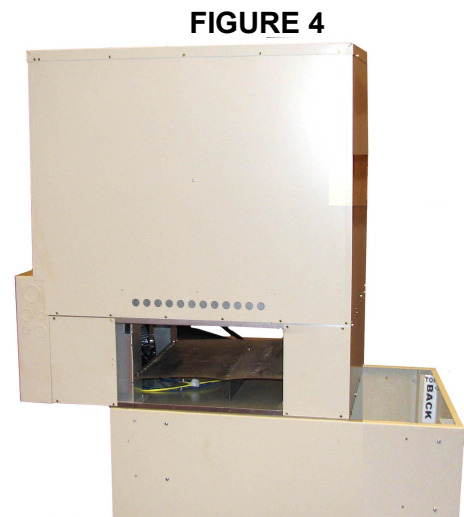
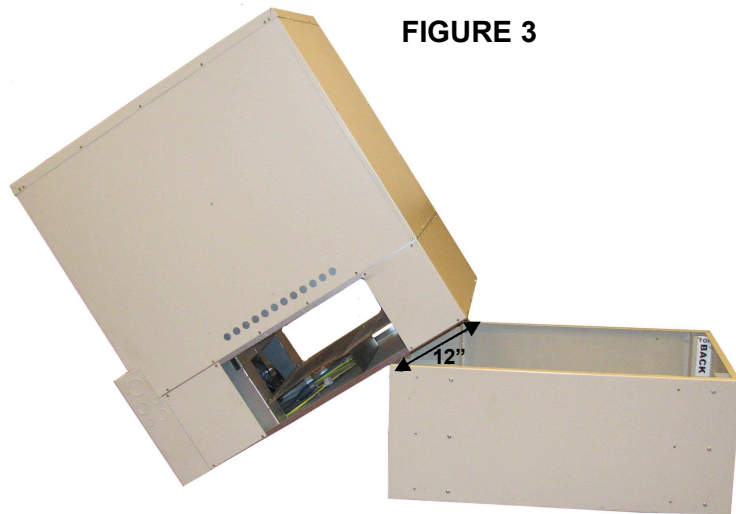
CAUTION

HEAVY OBJECT:

Can cause muscle strain or back injury.

- ♦ Use lifting aids to move system into place.
- ♦ Do **NOT** place object, hands, and/or body parts under the system when lifting.
- ♦ Do use care to keep objects, hands, and/or body parts clear of system when lifting.

4. Place the furnace on the stand, tilt the furnace forward on its face and position the stand under the furnace as shown in Figure 3.



5. Next, have someone behind the stand to hold it in place as another person pushes the furnace on the stand and slides it back. (See Figure 4.)
6. The system will catch on the back corner supports so one person will need to lift the furnace with a bar or other lifting device while the other person pushes the furnace back to catch into the back corner supports. The back of the Comfort Plus system should be flush with the back of the stand.

NOTE: A 5100 Series system will overhang the front of the stand by approximately 2.5".